

Work Order ID 135230

August 05, 2015 10:31:17 AM

135230

Ship - Aug. 20/15

Page 1

Item ID: D206-642-314

Accept

N9000040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates

Start Date: 8/5/2015 Start Qty: 1.00

1

Cust Item ID:

Required Date: 8/14/2015 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: SH Date: 20150805

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	Q							SH 1508-07	
100	Document Control	0.00							DAS 38 9-89
100	DOCUMENT CONTROL								
DC	Memo	0.00							15-08-20
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-642-314		CHG001						
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							AUG 06 2015
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							DAS 38 9-89
120									
QC	Memo	0.00							15-08-20
Quality Control									

DART			
PATENT US #5735484 / CA #2222184 / EURO #0828655			
PN	D206-642-351	CHG	CHG001
DESC	Replacement Skidtube	STC	SH98-4
LOT	B126706	STC	SA00475SE
MODEL	Bell 206L/L1/L3/L4/407	STC	
TS APPROVAL #10-00		MADE IN CANADA	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																		
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
Large Fab ☐	Composite ☐	Supplier ☐																			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																	
Description Work Order Deviation			Disposition																		
			Completed By																		
			Lead hand / Supervisor Approval Verification																		
			QC / QA Coordinator Approval																		
Root Cause		FAULT CATEGORY																			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐																
OTHER :																					

Work Order ID 135230***135230***

Page 2

Item ID: D206-642-314

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates

Start Date: 8/5/2015 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 8/14/2015 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-642-314

Location: _____

PPP Rev: _____

Shp

AUG 21 2015

DAS
6
8-89

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLS

AUG 21 2015

*MF**15-8-21*

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER : _____			
Misidentified	☐	Past Due	☐				

Picklist Print

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Work Order ID: 135230

135230

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates

Start Date: 8/5/2015

Required Date: 8/14/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 11.11.18 NEW ISSUE DD VERF:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-351		Manufactured	No			110	Each	1.0000	1	1			
D206-642-351 DAS 38 9-89													
Replacement Skidtube, Low & High Gear, Run-on Landing Wearplates Fits LH or RH													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG083				1					
				126706				1					
D206-648-013		Manufactured	No			110	Each	8.0000	1	1			
D206-648-013 DAS 38 9-89													
Ground Handling Wheel Modification													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				PKG013				8					
				131062				2					
				133975				6					
D2932-2		Manufactured	No			110	Each	10.0000	1	1			
D2932-2 DAS 38 9-89													
Saddle RH Out, 206													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST389				5					
				129141				4					
				15316				1					
				ST396				3					
				132374				3					
				ST403				2					
				121757				1					
				125656				1					

DAS 27 9-89

AUG 12 2015

DAS 26 9-89

DAS 6 9-89

DAS 27 9-89

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Work Order ID: 135230

135230

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates

Start Date: 8/5/2015

Required Date: 8/14/2015

Start Qty: 1.00

Required Qty: 1.00

D2933-2

Manufactured No

110

Each

6.0000

1

1

D2933-2

Saddle RH In, 206

DAS
38
9-89

**

JA

AUG 17 2015

Location

Loc Qty

Loc Code

ST389

5

114499

3

129143

1

14407

1

ST403

1

125657

1

D2938-2

Manufactured No

110

Each

6.0000

1

1

D2938-2

Saddle RH Out, 206

DAS
38
9-89

**

JA

DAS
6
9-89

Location

Loc Qty

Loc Code

ST390

4

114500

1

129145

3

ST395

1

15333

1

ST403

1

125658

1

D2939-2

Manufactured No

110

Each

5.0000

1

1

D2939-2

Saddle RH In, 206

DAS
38
9-89

**

JA

AUG 13 2015

Location

Loc Qty

Loc Code

ST391

2

114501

2

ST392

2

129148

2

ST403

1

125659

1

B134873

1

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Work Order ID: 135230

135230

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates

Start Date: 8/5/2015

Required Date: 8/14/2015

Start Qty: 1.00

Required Qty: 1.00

AN3-41A

Purchased

No

110

Each

642.0000

8

8

AN3-41A

Bolt

DAS
38
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

20

122416

20

ST338a

599

123355

599

ST347

23

123355

15

7201

8

8

D2652

Manufactured

No

110

Each

339.0000

16

16

D2652

Bushing

DAS
38
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

45

31985

45

ST009

252

115133

16

129993

17

133178

18

134494

201

ST012a

42

123711

32

124422

2

8905

8

16

AUG 12 2015

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Work Order ID: 135230

135230

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates

Start Date: 8/5/2015

Required Date: 8/14/2015

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

110

Each

1,262.000

8

8

MS21042L3

Nut

DAS
38
9-89

DAS
27
9-89
AUG 12 2015

DAS
38
9-89

Location

Loc Qty

Loc Code

FP001

393

M130922

393

GA

315

M131317

315

ST305

554

116549

12

126333

49

M128754

2

M132123

17

M132382

4

M132883

470

8

NAS1149D0363J

Purchased

No

110

Each

1,593.000

8

8

NAS1149D0363J

Washer

DAS
38
-89

DAS
27
9-89

AUG 12 2015

DAS
6
-89

Location

Loc Qty

Loc Code

CA

569

m130799

569

GA

908

m128429

134

m132677

774

ST269

116

m126319

7

m131618

1

m132317

108

8

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Work Order ID: 135230

135230

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates

Start Date: 8/5/2015

Required Date: 8/14/2015

Start Qty: 1.00

Required Qty: 1.00

AN5-10A

Purchased No

110

Each

127.0000

4

4

AN5-10A

DAS
38
9-89

BOLT

**

DAS 9-89

27
5-89

Location

Loc Qty

Loc Code

GA

51

122800

51

ST338

76

132189

6

m132803

70

AN5-12A

Purchased No

110

Each

70.0000

4

4

AN5-12A

DAS
38
9-89

Bolt

**

DAS
27
5-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST299A

25

M131957

25

ST338

45

M132189

45

AN5-11A

Purchased No

110

Each

91.0000

8

8

AN5-11A

DAS
38
9-89

BOLT

**

DAS
27
5-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST299A

83

M126105

8

M132189

75

ST338

8

5413

6

M132551

2

AUG 12 2015

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Work Order ID: 135230

135230

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates

Start Date: 8/5/2015

Required Date: 8/14/2015

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0563J

Purchased

No

110

Each

1,219.000

8

8

NAS1149D0563.J

Washer

DAS
38
9-89

**

Location

Loc Qty

Loc Code

GA

53

m125807

53

ST260a

991

m130799

63

m132035

55

m132256

273

m132677

600

ST269

156

m128257

156

ST271

19

m131026

19

AN4-6A

Purchased

No

110

Each

842.0000

12

12

AN4-6A

BOLT

DAS
38
9-89

**

Location

Loc Qty

Loc Code

CA

143

M128403

43

M130851

100

ST345

699

M128403

8

M131153

691

AUG 07 2015

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Work Order ID: 135230

135230

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates

Start Date: 8/5/2015

Required Date: 8/14/2015

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

110

Each

3,321.000

24

24

NAS1149D0463.J

WASHER

DAS
38
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

GA

41

M129390

41

ST260a

1000

M132677

1000

ST269

2280

M127904

20

M129682

86

M130799

371

M132035

1678

M132317

125

AUG 07 2015

DAS
6
9-89

24X

Picklist Print

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Work Order ID: 135230

135230

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates

Start Date: 8/5/2015

Required Date: 8/14/2015

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

2,943.000

12

12

MS21042L4

DAS
38
9-89

Locknut

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001

2

m124231

2

GA

142

m127813

142

ST260a

170

m130799

56

m131803

6

m132262

108

ST305

2629

m128300

8

m128798

12

m130388

7

m130922

97

m131618

12

m132123

56

m132382

2437

D3407-043

Manufactured

No

110

Each

11.0000

1

1

D3407-043

Tow Ring

DAS
38
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

st530

11

129084

10

131111

1

AUG 06 2015

August 05, 2015 10:31:26 AM

Shop Packet Print

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Work Order ID: 135230

135230

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates

Start Date: 8/5/2015

Required Date: 8/14/2015

Start Qty: 1.00

Required Qty: 1.00

D3456-1	Manufactured	No	110	Each	102.0000	1	1			
D3456-1										
Washer										

DAS 26 9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	7	
25701	7	
ST038A	92	
134407	92	
ST051A	3	
128456	3	

D3457-1	Manufactured	No	110	Each	18.0000	2			
D3457-1									
Washer									

DAS 26 9-89

2

D124894

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	10	
32409	10	
ST040	8	
127393	8	

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Work Order ID: 135230

135230

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates

Start Date: 8/5/2015

Required Date: 8/14/2015

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

758.0000

1

1

MS21043-4

DAS
38
9-89

Nut

Location

Loc Qty

Loc Code

FG	40	
104603	40	
GA	193	
m128798	193	
ST273A	300	
m132803	300	
ST304	225	
m128818	39	
m131697	9	
m132382	4	
m132536	173	

AN4C5A

Purchased

No

110

Each

43.0000

1

1

AN4C5A

DAS
38
9-89

Bolt

Location

Loc Qty

Loc Code

FP001	6	
131677	6	
ST345	25	
m132857	25	
ST346	12	
131677	12	

AUG 06 2015

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Work Order ID: 135230

135230

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates

Start Date: 8/5/2015

Required Date: 8/14/2015

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0463R

Purchased

No

110

Each

259.0000

1

1

NAS1149C0463R

38

Washer

9-89

DAS
26
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

FP001

77

m127306

77

ST271

182

m128401

182

D3413-1

Manufactured

No

110

Each

25.0000

1

1

D3413-1

DAS

38

O-Ring

9-89

DAS
6
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

st530

25

125157

3

129085

11

132500

4

133922

7

D2712

Manufactured

No

110

Each

271.0000

10

10

D2712

DAS

38

Set Screw

9-89

DAS
6
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

55

29962

55

ST010

16

127910

16

ST012a

200

130024

200

AUG 06 2015

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Work Order ID: 135230

135230

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates

Start Date: 8/5/2015

Required Date: 8/14/2015

Start Qty: 1.00

Required Qty: 1.00

D2934

Manufactured No

110

Each

39.0000

2

2

D2934

DAS

38

Saddle Spacer

9-89

**

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

6

31929

6

ST014

33

132439

33

D2935

Manufactured No

110

Each

34.0000

2

2

D2935

DAS

38

Saddle Spacer

9-89

**

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

6

31793

6

ST014

2

115157

2

ST025A

26

131107

26

AUG 06 2015

DAS

26

9-89

4.5 206 L/L-1/L-3/L-4/407 LOW & HIGH GEAR SKIDTUBES

ITEM	QTY -311	QTY -312	QTY -313	QTY -314	QTY -341	QTY -357	QTY -349	QTY -351	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-311	SKIDTUBE INSTALLATION, LH
		X								D206-642-312	SKIDTUBE INSTALLATION, RH
			X							D206-642-313	SKIDTUBE INSTALLATION, LH
				X						D206-642-314	SKIDTUBE INSTALLATION, RH
1	1	1			X					D206-642-341	SKIDTUBE
						X				D206-642-357	WEARSHOE KIT (REPLACES -347)
							X			D206-642-349	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-351	SKIDTUBE
1	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D2650-5	SKIDTUBE ASSEMBLY
1								1		D4361-041	SKIDTUBE ASSEMBLY
2A					14			4		D2651-1	* PLUG ⁽¹⁾
2B					14			4		D2651-3	* O-RING ⁽¹⁾
3					1			1		D2646	* AFT CAP ⁽¹⁾
4					2			2		MS27039-1-08	* SCREW ⁽¹⁾
5					2			2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3-41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8						NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4						AN5-10A (OR AN5-11A)	* BOLT ⁽²⁾
14	4	4	4	4						AN5-11A (OR AN5-12A)	* BOLT ⁽²⁾
15	8	8	8	8						NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12						AN4-6A	BOLT
17	24	24	24	24						NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12						MS21042-4	NUT (OR MS21042L4)
20A					6	6				D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1				D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1				D4956-11	WEARSHOE (REPLACES D3535-11 + D3536-11)
23A					1	1				D4956-23	WEARSHOE (REPLACES D3535-23 + D3536-23)
24A					1	1				D4956-35	WEARSHOE (REPLACES D3535-35 + D3536-35)
26A					54	54				MS27039C1-08	SCREW
26B					54	54				NAS1149C0332R	WASHER (OR AN960C10L)
26C					54					ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
32A	1	1	1	1						D3456-1	WASHER
32B	2	2	2	2						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34	1	1	1	1						AN4C5A	BOLT
35	1	1	1	1						NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1						D3413-1	RING (REPLACES D2655)
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER
40									2	D3414-041	GHW LUG (REPLACES D2659)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)

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